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[AXIS\_Y]

MAX\_VELOCITY = 83.33333  
MAX\_ACCELERATION = 250.0  
MIN\_LIMIT = -0.01  
MAX\_LIMIT = 600

[JOINT\_1]

TYPE = LINEAR  
HOME = 300.0  
FERROR = 1.0  
MIN\_FERROR = 0.5  
MAX\_VELOCITY = 83.33333  
MAX\_ACCELERATION = 250.0  
P = 10  
I = 0  
D = 0  
FF0 = 0  
FF1 = 0.0321  
FF2 = 0  
BIAS = 0  
DEADBAND = 0  
MAX\_OUTPUT = 0  
ENCODER\_SCALE = -409.6  
OUTPUT\_SCALE = -10  
OUTPUT\_MIN\_LIMIT = -10  
OUTPUT\_MAX\_LIMIT = 10  
MIN\_LIMIT = -0.01  
MAX\_LIMIT = 600

HOME\_OFFSET = 0.0  
HOME\_SEARCH\_VEL = -20.0  
HOME\_LATCH\_VEL = -4.0  
HOME\_FINAL\_VEL = 40.0  
HOME\_SEQUENCE = 1  
HOME\_USE\_INDEX = NO  
HOME\_IGNORE\_LIMITS = YES

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[AXIS\_Z]

MAX\_VELOCITY = 83.33333  
MAX\_ACCELERATION = 250.0  
MIN\_LIMIT = -140  
MAX\_LIMIT = 0.01

[JOINT\_2]

TYPE = LINEAR  
HOME = -10  
FERROR = 1.0  
MIN\_FERROR = 0.5  
MAX\_VELOCITY = 83.33333  
MAX\_ACCELERATION = 250.0  
P = 10  
I = 0  
D = 0  
FF0 = 0