

FF1 = 0.0321  
FF2 = 0  
BIAS = 0  
DEADBAND = 0  
MAX\_OUTPUT = 0  
ENCODER\_SCALE = -409.6  
OUTPUT\_SCALE = -10  
OUTPUT\_MIN\_LIMIT = -10  
OUTPUT\_MAX\_LIMIT = 10  
MIN\_LIMIT = -140  
MAX\_LIMIT = 0.01

HOME\_OFFSET = 0.0  
HOME\_SEARCH\_VEL = 4.0  
HOME\_LATCH\_VEL = 2.0  
HOME\_FINAL\_VEL = -2.0  
HOME\_SEQUENCE = 0  
HOME\_USE\_INDEX = NO  
HOME\_IGNORE\_LIMITS = YES

#####

[SPINDLE\_9]  
P = 0.0  
I = 0.0  
D = 0.0  
FF0 = 1.0  
FF1 = 0.0  
FF2 = 0.0  
BIAS = 0.0  
DEADBAND = 0.0  
MAX\_OUTPUT = 15000.0  
ENCODER\_SCALE = 4.0  
OUTPUT\_SCALE = 15000  
OUTPUT\_MIN\_LIMIT = 0.0  
OUTPUT\_MAX\_LIMIT = 15000